

# CERTIFICATE OF ACCREDITATION

## The ANSI National Accreditation Board

Hereby attests that

# **Microtec Measurement Systems Inc**

100 Westmore Drive, Unit #21 Etobicoke, Ontario M9V 5C3

Fulfills the requirements of

**ISO/IEC 17025:2017** 

In the field of

## **DIMENSIONAL MEASUREMENT**

This certificate is valid only when accompanied by a current scope of accreditation document. The current scope of accreditation can be verified at <a href="https://www.anab.org">www.anab.org</a>.

Jason Stine, Vice President

Expiry Date: 25 August 2025 Certificate Number: AD-3012





### SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

## Microtec Measurement Systems Inc

100 Westmore Drive, Unit #21 Etobicoke, Ontario M9V 5C3 647-362-9484

## DIMENSIONAL MEASUREMENT

Valid to: August 25, 2025 Certificate Number: AD-3012

### 1 Dimensional

Parameter	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Dimensional Measurement 1D	(0 to 25.4) mm	2.2 μm	Micrometer
	(0 to 1 <mark>50) mm</mark>	33 μm	Caliper

### 2 Dimensional

Parameter	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Dimensional Measurement 2D Angle (25 mm < radius <100 mm)	Up to 45° (45° to 80°)	0.038° 0.11°	Coordinate Measuring Machine utilized as Reference Standard for Dimensional Measurement
(radius > 100 mm)	Up to 45° (45° to 80°)	0.021° 0.031°	Coordinate Measuring Machine utilized as Reference Standard for Dimensional Measurement

### 3 Dimensional

Version 004 Issued: August 13, 2024

Parameter	Range	Expanded Uncertainty of Measurement (+/-) <sup>1</sup>	Reference Standard, Method, and/or Equipment
Dimensional Measurement 3D	X = Up to 1 200 mm Y = Up to 1 200 mm Z = Up to 1 000 mm	(8.4 + 11 <i>L</i> ) μm	Coordinate Measuring Machine utilized as Reference Standard for Dimensional Measurement

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 (k=2), corresponding to a confidence level of approximately 95%.





#### Notes:

- 1. L is the length in unit of meter.
- 2. This scope is formatted as part of a single document including Certificate of Accreditation No. AD-3012.



Jason Stine, Vice President

Version 004 Issued: August 13, 2024



